

# Work Order ID 71293

Monday, June 27, 2011 11:30:03 AM

## PRELIMINARY ISSUE

Page 1

Item ID: D4145-1

Revision ID: PRELIM

Item Name: Spacer

Start Date: 6/27/2011 Start Qty: 3.00

Required Date: 6/28/2011 Req'd Qty: 3.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Accept

Setup Start

Stop

Cust Item ID:

Customer:



Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4145

PA3

100

0.00



Waterjet

FLOW CNC Waterjet

Memo

CUT AS PER DWG

DWG REV: PA3

PROG REV: PA3

0.00

B11-6-27

2

110

0.00



QC

Quality Control

Memo

QC2

0.00

B11-6-27

130

0.00



Mill Conv

Conventional Milling Machine

Memo

face to size and open holes as per dwg

0.00

PA3 11-06-28

2 J

**Work Order ID 71293**

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Page 2

Item ID: D4145-1

Accept

Revision ID: PRELIM

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Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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140

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

150

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

160

Identify as per dwg &amp; Stock Location: \_\_\_\_\_ 0.00



Packaging

Memo

SHIPABLE

0.00

Packaging

50105386

Jun 11.06.28. 2 P.

DTB 11/06/28 2 P.

10/11/2011

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Item ID: D4145-1

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Spacer

Start Date: 6/27/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 6/28/2011 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							

U Udo 30

# Picklist Print

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Page 1

Work Order ID: 71293



Parent Item: D4145-1



Parent Item Name: Spacer

Start Date: 6/27/2011

Required Date: 6/28/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A NEW ISSUE 11-06-27 JLM VERIFIED BY:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304B0.625X3.000

Purchased

No

f

2.0000

0.473684



B11-6-27

304 BAR .625 X 3.00

Location

Loc Qty

Loc Code

MAT050

2

117130

2

117130

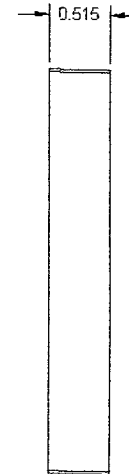
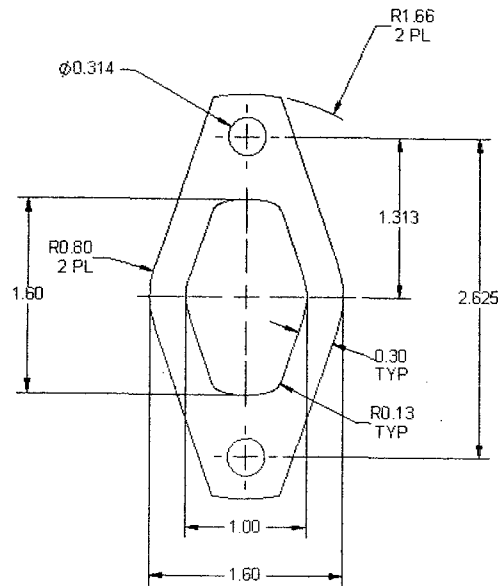
RELEASED \_\_\_\_\_  
EFFECTIVE \_\_\_\_\_  
POSITIVE RECALL \_\_\_\_\_  
AUTH \_\_\_\_\_  
DATE \_\_\_\_\_

POSITIVE RECALL  
EFFECTIVE 6/27/11  
RELEASED \_\_\_\_\_  
AUTH \_\_\_\_\_  
DATE \_\_\_\_\_

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w/p 71293



**D4145-1 SPACER**

**PRELIMINARY ISSUE**

11.05.10

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR  
PER ASTM A276  
REF DART SPEC M304B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 01B UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.34 lbs

PA3	NEW ISSUE		11.05.10
REV.		DESCRIPTION	BY DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.05.10		

<b>DART AEROSPACE LTD</b> HAMKESBURY, ONTARIO, CANADA		REV. PA3
DRAWING NO. <b>D4145</b>		SHEET 1 OF 1
TITLE <b>SPACER</b>		SCALE
DATE <b>11.05.10</b>		NTS

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